Complete Solutions for Your Power Needs
Global Experience

A leading supplier in mid-range industrial gas turbines and gas turbine-driven generator sets from 1 to 20 MW, Solar Turbines designs and manufactures rugged, reliable products using quality systems certified to ISO 9001 standards. Solar offers complete solutions - from engineering specification to asset management - for industrial power generation applications from 1 to 50 MW.

A wholly owned subsidiary of Caterpillar Inc., Solar Turbines Incorporated has a fleet of more than 11,200 gas turbine units--with over 1,000,000,000 operating hours--installed in 90 nations.

Solar’s unrivalled level of experience and worldwide Customer Services network are among the key reasons why customers continue to make Solar® gas turbines and generator sets the first choice to meet their energy requirements in a variety of cogeneration, base-load, peak shaving, distributed power and standby duty applications such as:

Industrial/Processing Facilities
- chemicals
- pharmaceuticals
- foods and ingredients
- dairies and dairy products
- beverages
- breweries
- grain processors
- ceramics
- cement
- gypsum
- paper and paper products
- wood products
- plastics
- tires and rubber products
- refineries
- manufacturing

Buildings/Institutions
- district heating and cooling plants
- universities
- hospitals
- resorts and hotels
- commercial buildings
- telecommunications complexes
- computer centers

Distributed Power
- remote locales
- small utilities
- load management
- areas with rapid demand growth

District Heating
Centaur 50 Turbine Generator Set, District Cogeneration, U.S.A.
Single-Source Advantages
Solar Turbines designs and manufactures its gas turbines and turbine generator sets to ensure maximum systems compatibility and integration, plus high performance, reliability, availability, efficiency, and long life in the most demanding applications. As the customer’s single source, Solar Turbines also can provide:
• engineering, procurement and construction (EPC) services, including turnkey
• commissioning
• technical training
• field service
• certified parts
• repairs, overhauls, upgrades
• complete project operation and maintenance
• contract power and leasing
• financing packages

SoLoNOₓ Pollution Prevention
Solar gas turbines have low exhaust emissions levels and can meet virtually any current clean air standard with SoLoNOₓ lean-premixed combustion technology.

Outstanding Efficiency
Solar turbine generator sets are highly efficient simple-cycle units. When installed in combined cycle and combined heat and power applications, the efficiency is further enhanced. For example, in energy-saving cogeneration applications, overall system thermal efficiencies of 70-80% are common.

The gas turbine’s clean, dry, oxygen-rich exhaust stream can be:
• used as a hot-air source for many drying applications
• ducted to an unfired heat recovery steam generator (HRSG)
• used as preheated combustion air for supplementary-fired HRSGs to produce high volumes of process steam
• used for direct heating in absorption chillers that provide chilled water

Multi-Fuel Capability
Solar gas turbines operate on a wide variety of fuels:
• natural gas
• distillates
• natural gas liquids (NGLs)
• liquefied petroleum gases (LPGs)
• hydrogen
• medium-Btu gas (coal-bed methane, landfill gas)

Dual and tri-fuel systems can be configured for use with many models of Solar gas turbines.

Fast Delivery
Modern, efficient manufacturing facilities and processes and skilled personnel enable Solar to quickly provided generator sets engineered and tested to fulfill specific customer requirements.

Institutional Cogeneration
Taurus 60 Turbine Generator Set, Hospital Cogeneration, U.S.A.

Industrial Cogeneration
Taurus 60 Turbine Generator Set, Industrial Process, Thailand.
Solar Gas Turbine Generator Sets

**Saturn 20 Generator Set**

**Centaur 40 and Centaur 50 Generator Sets**

**Taurus 60 and Taurus 70 Generator Sets**

**Mars 90 and Mars 100 Generator Sets**

**Titan 130 Generator Set**

**Industrial Cogeneration**
Taurus 60 Turbine Generator Set, Food Processing, Canada

**Peaking Power**
Taurus 60 Turbine Generator Sets, Rural Electric Coop, U.S.A

**Institutional Cogeneration**
Mars 100 Turbine Generator Set, Tri-Fuel Paper Plant, Turkey
Mobile Peaking Power
Four Taurus 60 Turbine Generator Sets, Refinery, U.S.A.

District Heating/Cooling
Taurus 60 Turbine Generator Set
STAC Unit, U.S.A.

Distributed Power
Two Mars 100 Turbine Generator Sets, Combined-Cycle Utility Power, Australia

District Heating
Centaur 50 Turbine Dual-Fuel, SoLoNOx, Cogeneration/District Heating, Germany

Peaking Power
Three Titan 130 Turbine Generator Sets
Municipal Power, U.S.A.

Industrial Cogeneration
Mars 100 Turbine Generator Set, Heat Recovery, Paper Mill, U.S.A.
The following curves provide performance data for each continuous-duty Solar gas turbine generator set at full load under standard conditions (sea level, natural gas fuel, 60% relative humidity, zero inlet and exhaust losses). Power and efficiency ratings are nominal at the generator terminals. For detailed performance data, please contact the Solar Turbines sales office nearest you.

**Titan™ 130 Generator Set Performance**

<table>
<thead>
<tr>
<th>ISO Continuous Duty Output</th>
<th>Heat Rate</th>
<th>Exhaust Flow</th>
<th>Exhaust Temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td>14 000 kWe</td>
<td>10 465 kJ/kW-hr</td>
<td>179,660 kg/hr 490 °C</td>
<td>12.1 (10,800)</td>
</tr>
<tr>
<td></td>
<td>9920 Btu/kW-hr</td>
<td>394,750 lb/hr 920 °F</td>
<td>13.1 (11,800)</td>
</tr>
</tbody>
</table>

**Mars® 100 Generator Set Performance**

<table>
<thead>
<tr>
<th>ISO Continuous Duty Output</th>
<th>Heat Rate</th>
<th>Exhaust Flow</th>
<th>Exhaust Temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td>10 690 kWe</td>
<td>11 090 kJ/kW-hr</td>
<td>150,390 kg/hr 485 °C</td>
<td>12.4 (11,375)</td>
</tr>
<tr>
<td></td>
<td>10,520 Btu/kW-hr</td>
<td>331,550 lb/hr 910 °F</td>
<td>12.6 (11,565)</td>
</tr>
</tbody>
</table>

**Mars 90 Generator Set Performance**

<table>
<thead>
<tr>
<th>ISO Continuous Duty Output</th>
<th>Heat Rate</th>
<th>Exhaust Flow</th>
<th>Exhaust Temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td>9450 kWe</td>
<td>11 300 kJ/kW-hr</td>
<td>144,590 kg/hr 470 °C</td>
<td>12.6 (11,940)</td>
</tr>
<tr>
<td></td>
<td>10,710 Btu/kW-hr</td>
<td>318,760 lb/hr 870 °F</td>
<td>12.8 (12,665)</td>
</tr>
</tbody>
</table>

**Taurus™ 70 Generator Set Performance**

<table>
<thead>
<tr>
<th>ISO Continuous Duty Output</th>
<th>Heat Rate</th>
<th>Exhaust Flow</th>
<th>Exhaust Temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td>7520 kWe</td>
<td>10 650 kJ/kW-hr</td>
<td>97,000 kg/hr 490 °C</td>
<td>12.5 (11,600)</td>
</tr>
<tr>
<td></td>
<td>10,100 Btu/kW-hr</td>
<td>213,840 lb/hr 910 °F</td>
<td>12.7 (12,320)</td>
</tr>
</tbody>
</table>
### Taurus 60 Generator Set Performance

<table>
<thead>
<tr>
<th>ISO Continuous Duty Output</th>
<th>Heat Rate</th>
<th>Exhaust Flow</th>
<th>Exhaust Temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td>5500 kWe</td>
<td>11,840 kJ/kW-hr</td>
<td>78,820 kg/hr</td>
<td>510 °C</td>
</tr>
<tr>
<td></td>
<td>11,225 Btu/kW-hr</td>
<td>173,770 lb/hr</td>
<td>950 °F</td>
</tr>
</tbody>
</table>

### Centaur® 50 Generator Set Performance

<table>
<thead>
<tr>
<th>ISO Continuous Duty Output</th>
<th>Heat Rate</th>
<th>Exhaust Flow</th>
<th>Exhaust Temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td>4600 kWe</td>
<td>12,270 kJ/kW-hr</td>
<td>68,680 kg/hr</td>
<td>510 °C</td>
</tr>
<tr>
<td></td>
<td>11,630 Btu/kW-hr</td>
<td>151,410 lb/hr</td>
<td>950 °F</td>
</tr>
</tbody>
</table>

### Centaur® 40 Generator Set Performance

<table>
<thead>
<tr>
<th>ISO Continuous Duty Output</th>
<th>Heat Rate</th>
<th>Exhaust Flow</th>
<th>Exhaust Temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td>3515 kWe</td>
<td>12,910 kJ/kW-hr</td>
<td>67,000 kg/hr</td>
<td>435 °C</td>
</tr>
<tr>
<td></td>
<td>12,240 Btu/kW-hr</td>
<td>147,720 lb/hr</td>
<td>820 °F</td>
</tr>
</tbody>
</table>

### Saturn® 20 Generator Set Performance

<table>
<thead>
<tr>
<th>ISO Continuous Duty Output</th>
<th>Heat Rate</th>
<th>Exhaust Flow</th>
<th>Exhaust Temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td>1210 kWe</td>
<td>14,795 kJ/kW-hr</td>
<td>23,540 kg/hr</td>
<td>505 °C</td>
</tr>
<tr>
<td></td>
<td>14,025 Btu/kW-hr</td>
<td>51,900 lb/hr</td>
<td>940 °F</td>
</tr>
</tbody>
</table>
Basic Package Features

Industrial Gas Turbine
- rugged design
- high availability
- high reliability
- long life
- low maintenance
- extended overhaul intervals

Main Gearbox
- epicyclic speed-reduction gearing

Generators
- 50 Hz standard voltages
- 60 Hz standard voltages

Governor
- isochronous mode
- droop mode
  (automatic load-sharing with similar units in isochronous mode is standard)

Starting
- electric starting system standard
- black-start systems available

Lubrication System
- pumps
- reservoir
- filters
- low-pressure protection
- high-temperature protection
- air-to-oil or water-to-oil cooler

Turbotronic™ Control System
- sequences starting and shutdown
- monitors/protects during operation
- microprocessor-based
- powerful with high reliability
- remote operation available

Modifications
- standard factory modifications available to customize units to specific applications

Approximate Package Dimensions and Weights

<table>
<thead>
<tr>
<th>Generator Set Designation</th>
<th>Length, m (ft-in.)</th>
<th>Width, m (ft-in.)</th>
<th>Height, m (ft-in.)</th>
<th>Wet Weight, kg (lb)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Titan 130</td>
<td>14.0 (46' 0&quot;)</td>
<td>3.3 (10' 10&quot;)</td>
<td>3.3 (10' 9&quot;)</td>
<td>74,390 (164,000)</td>
</tr>
<tr>
<td>Mars 100</td>
<td>14.5 (47' 6&quot;)</td>
<td>2.8 (9' 2&quot;)</td>
<td>3.6 (12' 0&quot;)</td>
<td>73,028 (161,000)</td>
</tr>
<tr>
<td>Mars 90</td>
<td>14.5 (47' 6&quot;)</td>
<td>2.8 (9' 2&quot;)</td>
<td>3.6 (12' 0&quot;)</td>
<td>64,698 (142,500)</td>
</tr>
<tr>
<td>Taurus 70</td>
<td>10.4 (34' 0&quot;)</td>
<td>2.8 (9' 2&quot;)</td>
<td>3.3 (10' 9&quot;)</td>
<td>45,670 (100,703)</td>
</tr>
<tr>
<td>Taurus 60</td>
<td>9.8 (32' 0&quot;)</td>
<td>2.5 (8' 2&quot;)</td>
<td>2.9 (9' 8&quot;)</td>
<td>32,808 (72,342)</td>
</tr>
<tr>
<td>Centaur 50</td>
<td>9.8 (32' 0&quot;)</td>
<td>2.5 (8' 2&quot;)</td>
<td>2.9 (9' 8&quot;)</td>
<td>32,699 (72,102)</td>
</tr>
<tr>
<td>Centaur 40</td>
<td>9.8 (32' 0&quot;)</td>
<td>2.5 (8' 2&quot;)</td>
<td>2.9 (9' 8&quot;)</td>
<td>32,631 (71,952)</td>
</tr>
<tr>
<td>Saturn 20</td>
<td>5.8 (18' 11&quot;)</td>
<td>1.7 (5' 5&quot;)</td>
<td>2.0 (6' 6-1/2&quot;)</td>
<td>9,980 (22,000)</td>
</tr>
</tbody>
</table>

* Actual values vary with customer options specified, such as type of generator.

Enclosures (optional)
- outdoor weather-resistant
- sound attenuated
- fire/gas detection/suppression

Ancillary Systems
A wide variety of ancillary equipment is available to meet all installation needs:
- silencers
- filters
- ducting
Collaborating closely as members of cross-functional teams, Solar’s employees work to develop new technologies and products to meet anticipated as well as current customer requirements. Solar’s historic backbone, the technical staff, continues to advance the company’s technical leadership with such innovations as:

- pollution-prevention, dry low emissions SoLoNOₓ combustion
- advanced, energy-saving primary surface gas turbine recuperators
- fourth-generation microprocessor-based control systems
- gas turbines in new size ranges
- ceramic gas turbine components
- advanced gas turbine systems for the 21st century

Employee efforts in these areas are vital elements of Solar’s commitment to uncompromising quality and continuous improvement.
Worldwide Support Services

Construction Services
- engineering
- procurement
- construction
- installation

Customer Services
Solar is committed to providing our customers with the lowest possible life-cycle costs for their turbomachinery projects as well as comprehensive support services through our global network of overhaul centers, parts depots, field service offices and training facilities.

Field Service
- 37 strategic locations worldwide
- around-the-clock response
- ready access to Solar's full technical, research, engineering, and manufacturing resources

Certified Parts
- genuine Solar turbine service parts stocked at depots worldwide
- rapid order processing and shipment

Overhauls
- gas turbine overhaul and repair centers in Europe, Canada, Asia, Mexico, Nigeria, Australia, and U.S.A.
- exchange engine program to minimize downtime

Technical Training
- expert training of customer personnel at field sites or Solar's facilities

Extended Service Agreements
- extended warranty covering all engine and package components
- exchange engines
- fixed-cost maintenance

Asset Management Services
- full-service plant operation and maintenance for customer installations worldwide
Solar has been a pioneer in the design, manufacture and packaging of gas turbine systems for more than 50 years and is a world leader in the mid-range industrial gas turbine business. So, customers in 90 nations spanning the globe know they can rely on Solar Turbines to provide rugged, reliable turbomachinery systems, responsive service, technical assistance and service parts availability with a worldwide, around-the-clock support network.